

Garant

Indexable insert for turning VB.T 160404, for medium machining, Grade: HB7120-1

**Order data**

Order number	261232 HB7120-1
GTIN	4045197818843
Item class	21G

Technical description

Cutting conditions	continuous
Chip breaker	VM
Cutting depth a_p	0.5 - 2.5 mm
Grade	HB7120-1
Cutting speed v_c main application	80 - 260 m/min
Corner radius	0.4 mm
Feed f	0.1 - 0.4 mm/rev.
Main application	M
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide

ISO code indexable insert	VBMT 160404
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning